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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3368-041
Job Sheet 199166



Part No: D3368-041

Job Qty: 2 pcs

Part Name: Tail Rotor Pedal Lock



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 9/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D3368 REV B , D2690 REV B2 , D3384 REV C IPP Rev:A Removed from 9 Digit 06-03-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	9/11/19		0.00	4.68	Small Fab - 1		AUG 21 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	2 pcs	9/11/19		0.00	0.00	QC 5 - 10		AUG 21 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	2 pcs	9/11/19		0.00	0.00	Packaging 3 - 1 - B4B		AUG 21 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	P< ST496
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAG
130 QC 21 - SA	2 pcs	9/11/19	0.00 0.00	QC 21 - SA - 21	21	AUG 22 2019
				QC 21 - SA - 70	9-83	
				QC 21 - SA - 53		

Part Op 100 - (Small Fab) 1-Open D3373-7 lock package. Keep keys, lock body, lock body nut, screw, flat cam and lock barrel.
 Descriptions: Discard the rest. 2-Fabricate D3371-5 Cam Lock as per Dwg D3371 3- Cut cable to length as per dwg D2690 and D3384
 4- Assemble lanyard to cyclic sock as per Dwg D3384 Identify as D3384-047 Identify as D3371-5 3-Assemble lock mechanism and cam and install decal as per Dwg D3368.
 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location: _____
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
238-028	3/16" Dowel Pin .5" long	4 Ea (2 ea)	100-Small Fab - 1	FM138062
385-039	8-32 Flat screw	8 Ea (4 ea)	100-Small Fab - 1	FM138068
CBL-1240	Cable	4.6660 ft (2.333 ea)	100-Small Fab - 1	ST496
CBL-460	Loop Sleeve	4 Ea (2 ea)	100-Small Fab - 1	ST496
D3368-1	Pedal Lock Base	2 pcs (1 ea)	100-Small Fab - 1	ST496
D3368-3	Pedal Lock Cover	2 pcs (1 ea)	100-Small Fab - 1	ST496
D3373-7	Cam Lock	2 pcs (1 ea)	100-Small Fab - 1	ST496
D3384-1	Cyclic Sock	2 pcs (1 ea)	100-Small Fab - 1	ST496
D3385-3	Hinge	2 pcs (1 ea)	100-Small Fab - 1	ST496
HX-81	1/4"-20 SHCS 3/8" long	2 Ea (1 ea)	100-Small Fab - 1	ST496
NAS1149F0463P	Washer (AN960-416)	4 Ea (2 ea)	100-Small Fab - 1	ST496

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	238-028	4	32	0
	385-039	8	41	0
	CBL-1240	5	657	0
	CBL-460	4	727	0
	D3368-1	2	3	0
	D3368-3	2	3	0
	D3373-7	2	10	0
	D3384-1	2	13	0
	D3385-3	2	9	0
	HX-81	2	23	0
	NAS1149F0463P	4	547	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Windsor, ON K6L 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S207472



Part: D3368-041

Job No: 199166

Serial No/Batch: S207472

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/21/19